

Raw Material Supermarket = 1 Months Demand + Demand During lead time + Safety stock..... Note the Lead-time used is LT #1 Forging/HT
Goods Supermarket = 1 Months Demand + Demand During lead time + Safety stock..... Note the Lead-time used is LT #2 Machining
Consignment Stock = 1 Months Demand + Demand During lead time + Safety stock..... Note the Lead-time used is LT #3 Mark/Pack + LT#4 Transit to Plant

